

CSTR in Series (4.3.2)

Assume 1) Well-mixed

2) liquid $v = v_0$

3) Rxn rate is pseudo first order

4) Steady-state

$$0 = F_{A0} - F_A + r_A V$$

$$F_A = C_A v$$

$$F_{A0} = C_{A0} v_0$$

$$0 = C_{A0} v_0 - C_A v + r_A V$$

Since $v = v_0$

$$0 = C_{A0} v_0 - C_A v_0 + r_A V$$

$$\frac{C_A - C_{A0}}{r_A} = \frac{V}{v_0} = \tau \quad \text{Space time eqn 2-24 p 66}$$

(Similar to a mean residence time)

plug in $r_A = -kC_A$

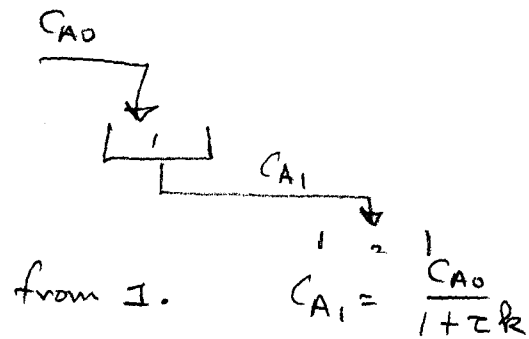
$$\frac{C_A - C_{A0}}{-kC_A} = \tau \quad \rightarrow \quad C_A - C_{A0} = \tau (-kC_A)$$

or

$$C_A = \frac{C_{A0}}{1 + k\tau}$$

$$C_A = \frac{C_{A0}}{1 + \tau k}$$

2 CSTR's in series



$$\left. \begin{array}{l} v_0 = v_1 = v_2 \\ \text{and } V_1 = V_2 \end{array} \right\}$$

from 2: $F_{A1} - F_{A2} + r_{A2}V = 0$

$$v_0(C_{A1} - C_{A2}) - kC_{A2}V = 0$$

Solving for τ

$$\tau = \frac{C_{A2} - C_{A1}}{-kC_{A2}}$$

Solving for C_{A2}

$$C_{A2} = \frac{C_{A1}}{1+k\tau}$$

plugging in for C_{A1} from mole balance in reactor 1

$$C_{A2} = \frac{C_{A0}}{(1+k\tau)} \frac{1}{(1+k\tau)} = \frac{C_{A0}}{(1+k\tau)^2}$$

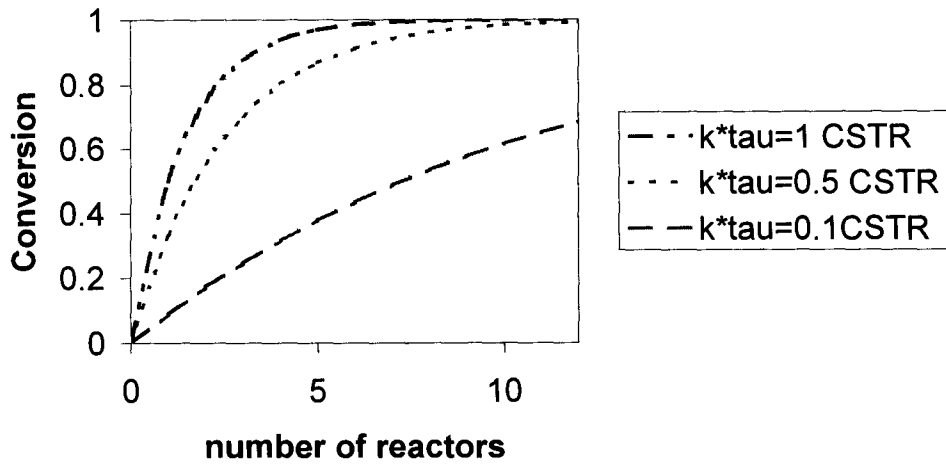
for n CSTR's with $v = \text{constant}$ $V_1 = V_2 = V_3 \dots = V_n$
equal sized

$$C_{An} = \frac{C_{A0}}{(1+k\tau_i)^n}$$

$$C_A = C_{A0} - C_{A0}X_A = C_{A0}(1 - X_A)$$

(Don't use X together) $\therefore X_A = 1 - \frac{1}{(1+k\tau_i)^n}$ $\frac{C_A}{C_{A0}} = 1 - X_A$
 $X_A = 1 - \frac{C_A}{C_{A0}}$

Conversion as a function of the number of equal volume reactors



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