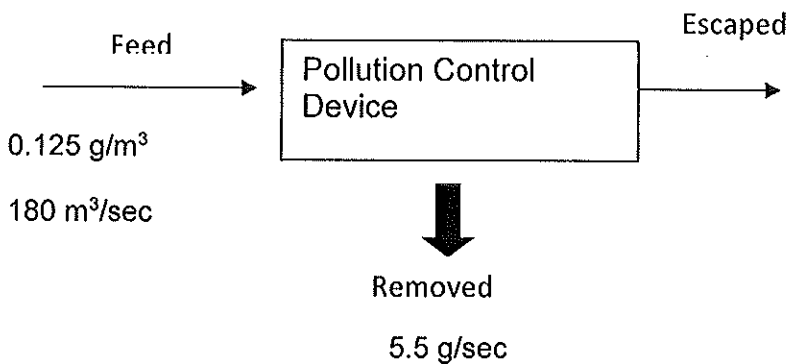


## MASS BALANCE

1. An air pollution control device is to remove a particulate, which is being emitted at a concentration of  $125,000 \text{ ug/m}^3$  at an airflow rate of  $180 \text{ m}^3/\text{sec}$ . The device removes  $5.5 \text{ g/sec}$ . Calculate the concentration of the emission in  $\text{g/m}^3$  and the % recovery of collection.



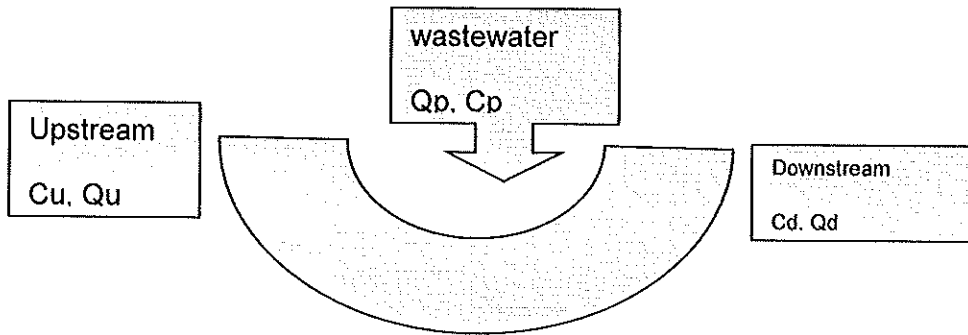
$$\text{Inflow mass/time} = .125 * 180 = 22.5 \text{ g/sec}$$

$$\text{Therefore Emission is } 22.5 - 5.5 = 17 \text{ g/sec}$$

$$\text{Convert to g/m}^3 \frac{17 \text{ g} * \text{sec} * 10^6 \text{ ug}}{\text{sec} \ 180 \text{ m}^3 \ \text{g}} = 94,444.44 \text{ g/m}^3$$

$$\text{Recovery} = (5.5/22.5) * 100 = 24.44\%$$

2.



3b) Present solids concentration downstream =  $C_d$

Given  $C_u = 2 \text{ mg/L}$   $Q_u = 30 \text{ MGD}$   $Q_p = 20 \text{ MGD}$   $C_p = 30 \text{ mg/L}$

Known  $Q_d = Q_u + Q_p = 30 + 20 = 50 \text{ MGD}$

$C_u Q_u + C_p Q_p = Q_d C_d$  or  $C_d = (C_u Q_u + C_p Q_p) / Q_d$

$$C_d = (20 \cdot 30 + 30 \cdot 2) / 50 \text{ MGD} = \underline{13.2 \text{ mg/L}}$$

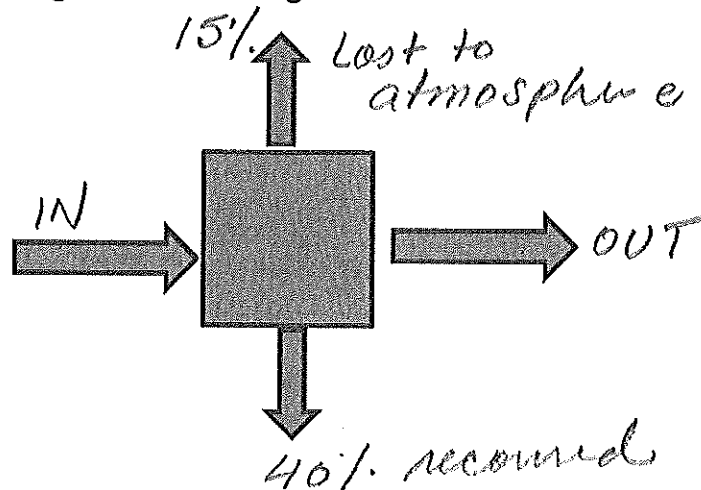
3. A manufacturing process uses 100 kg/month of Solvent S to clean machine parts. Solvent S is volatile and 15% of it is lost to the atmosphere. 40% is recovered for recycling each month. The remainder leaves the plant in wastewater. What is the average concentration in mg/L of the solvent in the wastewater discharge if the average flow of the wastewater is 10 m<sup>3</sup>/d?

a) 0.15 mg/L

b) 1,500 mg/L

c) 150 mg/L

d) None of the above



$$\therefore \text{OUT} = 100 - 15 - 40 = 45\%$$

$$\text{IN} = \left[ \frac{100 \text{ kg}}{\text{month}} \cdot \frac{\text{month}}{30 \text{ days}} \cdot \frac{\text{day}}{10 \text{ m}^3} \times \frac{10^6 \text{ mg}}{\text{kg}} \cdot \frac{\text{m}^3}{1000 \text{ L}} \right] = 334 \text{ mg/L}$$

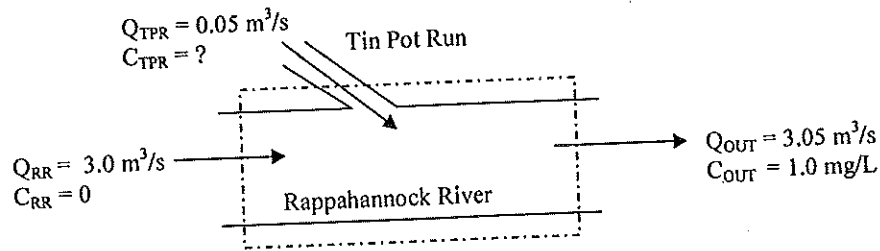
$$\text{OUT} = 45\% \times 334 \text{ mg/L} = 150 \text{ mg/L}$$

2-5 Mass rate of tracer addition

Given:  $Q_{RR} = 3.00 \text{ m}^3/\text{s}$ ,  $Q_{TPR} = 0.05 \text{ m}^3/\text{s}$ , detection limit =  $1.0 \text{ mg/L}$

Solution:

a. Mass balance diagram (NOTE:  $Q_{out} = Q_{RR} + Q_{TPR} = 3.05 \text{ m}^3/\text{s}$ )



b. Mass balance equation

$$C_{RR}Q_{RR} + C_{TRP}Q_{TPR} = C_{out}Q_{out}$$

Because  $C_{RR} \text{ in} = 0$  this equation reduces to:

$$C_{TPR}Q_{TPR} = C_{out}Q_{out}$$

c. Note that the quantity  $C_{TPR}Q_{TPR}$  is the mass flow rate of the tracer into TPR and substitute values

$$C_{TPR}Q_{TPR} = \frac{1.0 \text{ mg}}{\text{L}} \times \frac{3.05 \text{ m}^3}{\text{s}} \times \frac{1000 \text{ L}}{\text{m}^3} \times \frac{1 \text{ kg}}{10^6 \text{ mg}} \times \frac{86400 \text{ s}}{\text{d}} = 264 \text{ kg/d}$$

d. Concentration in Tin Pot Run

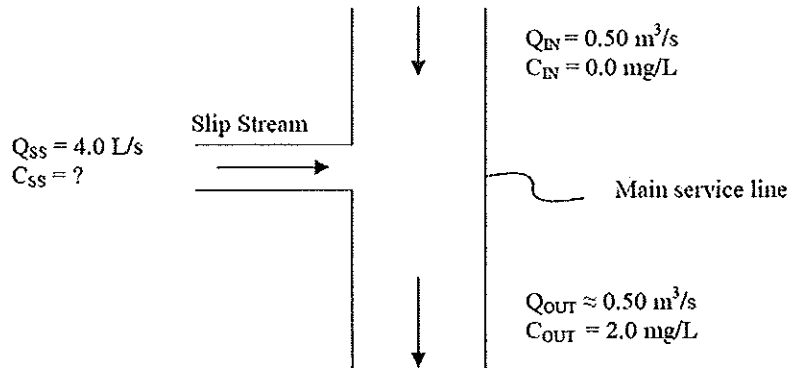
$$C_{TPR} = \frac{C_{TPR}Q_{TPR}}{Q_{TPR}} = \frac{(264 \text{ kg/d})(10^6 \text{ mg/kg})}{(0.05 \text{ m}^3/\text{s})(86400 \text{ s/d})(1000 \text{ L/m}^3)} = 61 \text{ or } 60 \text{ mg/L}$$

2-6 NaOCl pumping rate

Given: NaOCl at 52,000 mg/L  
 Piping scheme in figure P-2-6  
 Main service line flow rate = 0.50 m<sup>3</sup>/s  
 Slip stream flow rate 4.0 L/s

Solution:

a. Mass balance at return of slip stream to main service line



b. Calculate C<sub>SS</sub>

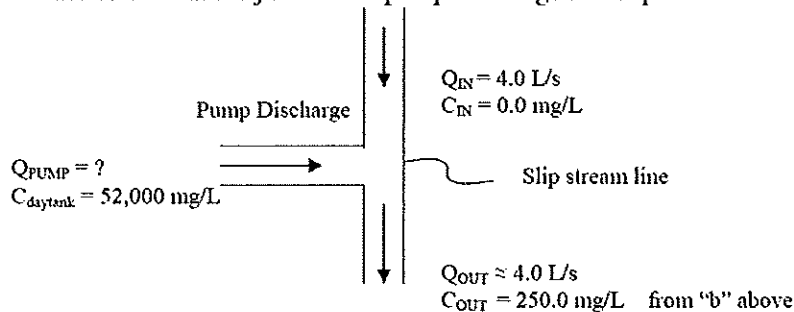
Mass out = Mass in

$$(0.50 \text{ m}^3/\text{s})(2.0 \text{ mg/L})(1000 \text{ L/m}^3) = (4.0 \text{ L/s})(C_{SS})$$

$$1000 \text{ mg/s} = (4.0 \text{ L/s})(C_{SS})$$

$$C_{SS} = \frac{1000 \text{ mg/s}}{4.0 \text{ L/s}} = 250 \text{ mg/L}$$

c. Mass balance at the junction of pump discharge and slip stream line



d. Calculate Q<sub>PUMP</sub>

Mass in = Mass out

$$(Q_{PUMP})(52,000 \text{ mg/L}) = (4.0 \text{ L/s})(250 \text{ mg/L})$$

$$Q_{PUMP} = \frac{(4.0 \text{ L/s})(250 \text{ mg/L})}{52,000 \text{ mg/L}} = 0.0192 \text{ L/s}$$